

# AMRON

## STAIR WORKS



*EXCELLENCE SINCE 1984*

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[www.amronstairs.com](http://www.amronstairs.com)



## *Excellence Since 1984*

Amron Stair Works is a manufacturer of interior wooden stair and rail systems. We are located in Gilberts, Illinois and have been serving the greater Chicago area since 1984. What we believe:

### **1. Time Savings**

We believe you will realize time and cost savings by receiving ready to install stair and rail systems, versus building stairs and rails from parts in the field.

### **2. Superior Options**

We offer stair cases from a simple carpet grade box to a custom built spiral. You'll be able to choose from different types of wood, metal vs wood balusters, professional installation and many other custom options.

### **3. First Class Customer Service**

Our sales and office professionals will walk you through every step of the process. From opening the conversation, discussing options, to on site measurement and explanations of building codes; we are here to help.

### **4. Quality Product**

We have been building stairs and rails for nearly 35 years, we pride ourselves in providing a quality product and experience for you, our customers.

Please take a moment to look through our catalog and contact us to assist you on your next project.

You may call us at 847-426-4800 or visit us at [www.amronstairs.com](http://www.amronstairs.com).

Ron Thorson, President  
Amron Stair Works, Inc.







## *Customize your Stair & Rail*

### **1. Select a Tread/Riser/Stringer**

Options are available depending on your home style. Popular choices are red oak, pine (for carpet), white oak, jatoba, mahogany, walnut, hickory or maple.

### **2. Select a Handrail**

An assortment of handrails are available for your selection.

### **3. Select Balusters**

Balusters help define the unique appearance of your custom system; both wood and iron are available.

### **4. Select Newels**

We offer a variety of newels to compliment our balusters.

### **5. Select Options**

Many additional options are available to you, simply ask your sales representative.





## 1. *Select a Tread/Riser/Stringer*

The type of wood you choose helps drive the style and character of your entire system. A few key things to consider as your making a decision: **Are you painting, staining or clear coating this system? What kind of floors do you have? What do you want to match in your home?**

*\* Note: Other wood species available upon request.*



**Red Oak** - The sapwood of red oak is white to light brown and the heartwood is a pinkish reddish brown. The wood is mostly straight grained, with a coarse texture.

**White Oak** - The sapwood of American white oak is light colored and the heartwood is light to dark brown. White oak is mostly straight grained with a medium to coarse texture.

**Genuine Mahogany** - Varies from light red or pale tan to a rich dark deep red or deep golden brown, depending on country of origin.

**Brazilian Cherry** - (aka Jatoba) Deep red, burgundy or orange tones, with a strong visible grain pattern.

**Maple** - In most respects the wood of soft maple is very similar to that of hard maple. Generally the sapwood is greyish white, and the heartwood varies from light to dark reddish brown. The wood is usually straight grained.

**Hickory** - The sapwood is white, tinged with brown while the heartwood is pale brown. Coarse texture with mostly straight grain.

**Walnut** - The sapwood of walnut is creamy white, while the heartwood is light brown to dark chocolate brown, occasionally with a purplish cast and darker streaks. The wood is generally straight grained.

*Note: All these are examples and we cannot guarantee the exact wood grain or color, the above are all clear coated.*



## 2. *Select a Handrail*

Below are the popular types of handrail. All of these are available in different types of wood species as seen on the left. Additional options are available, please speak to your representative for details.



Rectangle  
1 3/4" x 2 1/4"



8300  
2 5/8" x 3"



Satin Black



Satin Black  
3611



Nickel



Brushed  
Nickel  
C-3622



6134  
1 3/4"



6048  
1 5/8" x 3 1/4"



6400  
2 1/4" x 2 3/8"



6005  
2 1/4" x 2 1/4"



8500  
2 5/8" x 2 3/8"



8800  
2 5/8" x 3"



8200 - 2 5/8" x 2 1/4"  
9100 - 3 1/2" x 2 1/2"



6010 - 2 1/4" x 2 3/8"  
6210 - 2 5/8" x 2 3/8"  
6310 - 3 1/2" x 2 3/8"

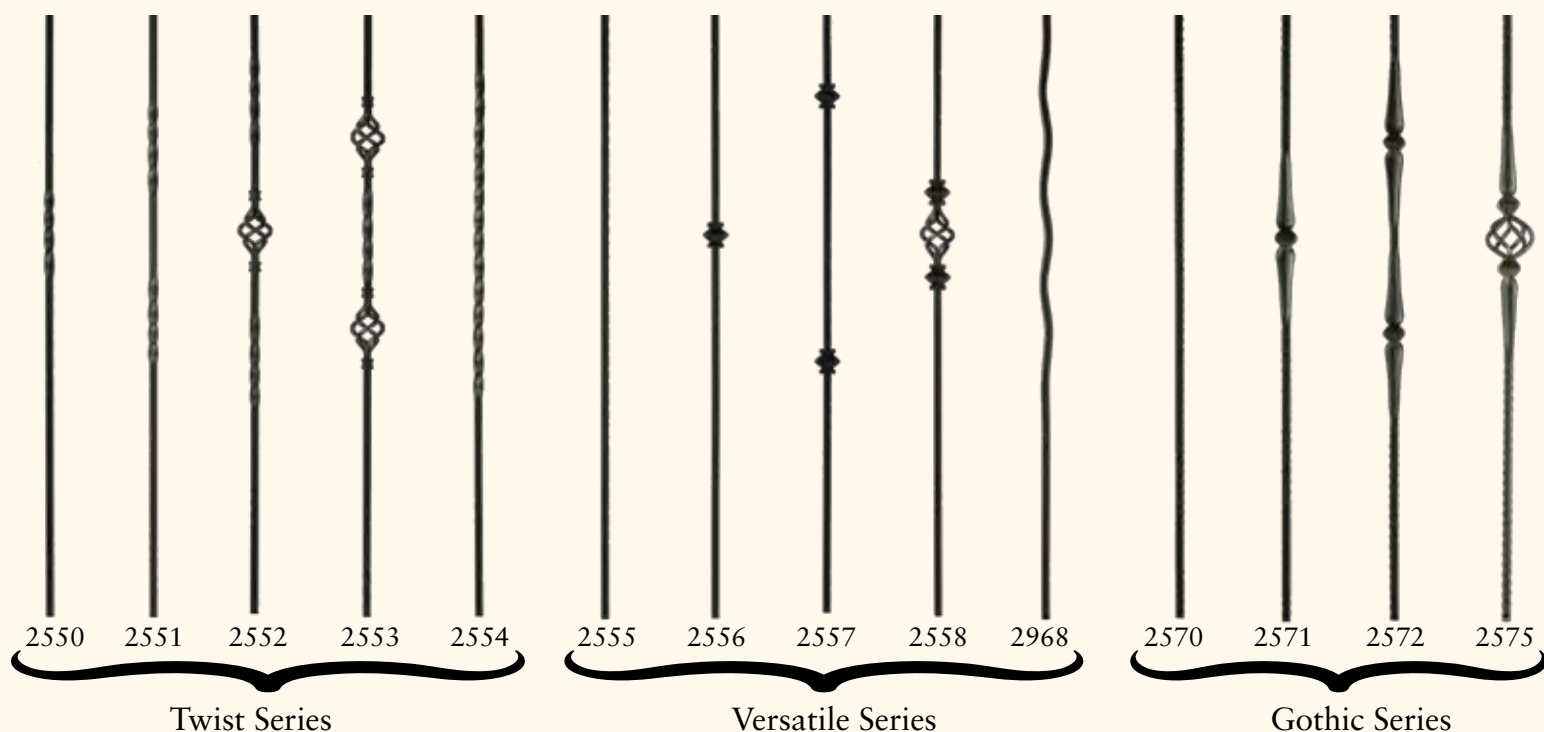
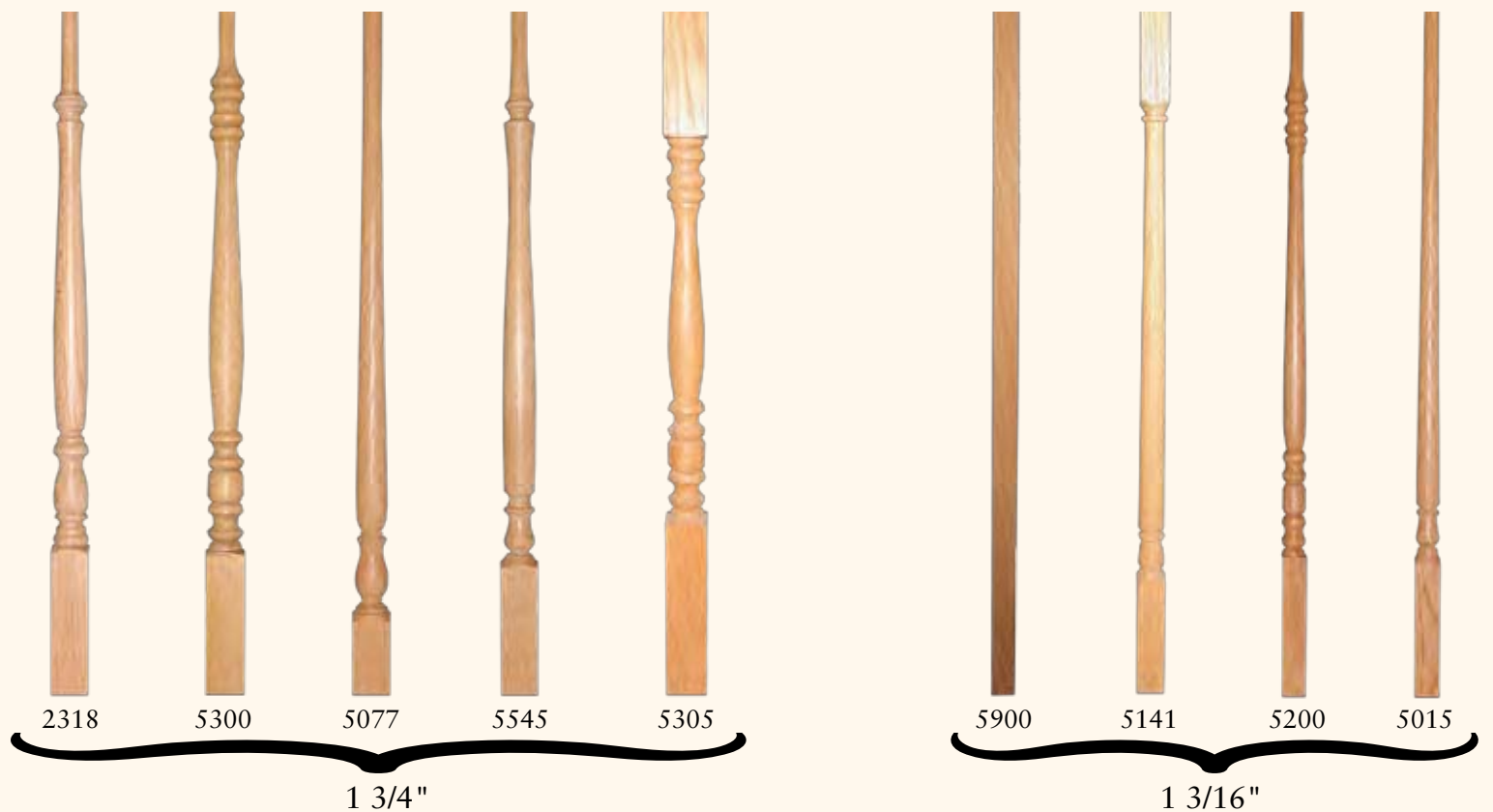


6042 - 2 1/4" x 1 1/2"  
6542 - 2 5/8" x 2 1/4"  
6842 - 3" x 2 1/4"



### 3. *Select a Baluster*

Balusters play a major role in defining the overall appearance of your rail system. When choosing, note that both iron and wood are available (majority of the wood selections are available in primed and/or fluted).







### 3. Select a Baluster

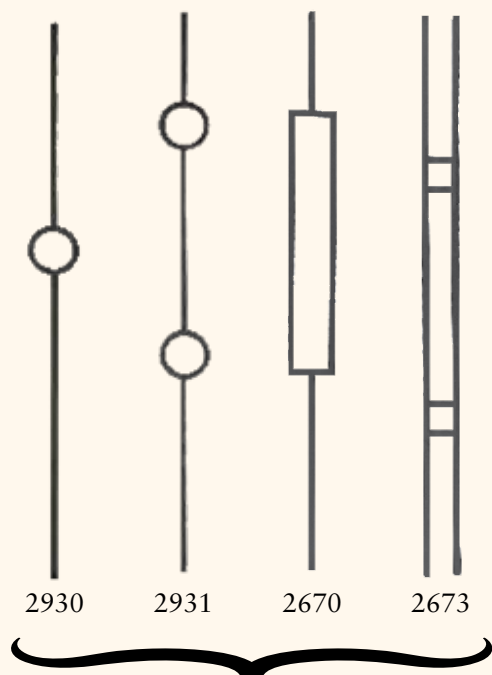
When choosing iron balusters, you have the ability to mix and match styles. Many of the balusters are available in different finishes (as seen on the right). Speak to your sales representative for options.



Scroll Series



Belly Series



Aalto Series



Iron Shoes



ASH GREY (ASH)



SILVER VEIN (SP)



SATIN CLEAR (SC)



OIL RUBBED BRONZE (ORB)



COPPER VEIN (CV)



ANTIQUE NICKEL (AN)



OIL RUBBED COPPER (ORC)



SATIN BLACK (STB)

*Variety of finishes available*



## 4. *Select a Newel*

Newels are the foundation of any railing; below are some of the most popular choices. Note, these are available in a variety of woods and pintops. Ask your sales representative for more information or options.



3040 PT 3 1/2" base  
3500 PT 3" base  
4010 PT 3" base  
4310 PT 3" base  
2910 PT 3 1/2" base  
4500 PT 3 1/2" base



3040 3 1/2" base  
3500 3" base  
4500 3 1/2" base  
4010 3" base  
4210 3 1/2" base  
4300 3 3/4" base  
2940 3 1/2" base



Square 3 1/2" base  
6900 3 1/2" base  
4071 5" base  
4091 6 1/4" base  
4091 FP 6 1/4" base flat panel  
4091 RP 6 1/4" base raised panel  
4091 F 6 1/4" base fluted





## 5. Select Options

Many additional options are available to you, simply ask your sales representative for assistance.

