

# AMRON

STAIR WORKS



*EXCELLENCE SINCE 1984*

149 Industrial Drive • Gilberts, IL 60136  
847-426-4800 • 847-426-4806 (Fax)  
[www.amronstairs.com](http://www.amronstairs.com)



# ABOUT US



Amron Stair Works is a manufacturer of interior wooden stair and rail systems. We are located in Gilberts, Illinois and have been serving the Fox Valley and surrounding areas since 1984.

We believe you will realize time and cost savings by receiving ready to install stair and rail systems, versus building stairs and rails from parts in the field. Amron offers stair systems from a simple carpet grade box to custom built stairs. We also have many types of rail styles to choose from, including iron balusters. We carry a variety of wood types and special orders can be accommodated. Installation is available on all custom stairs.

Amron understands the importance of timely deliveries and dependable service. Our services include an on-site measurement by a representative, who has knowledge of applicable building code requirements. You will also receive the full cooperation of our office staff to make sure your order is handled professionally and accurately. Amron currently supplies stairs and rails to most major developers and carpenter contractors in the area.

Please take a moment to look through our catalog and call us to assist you on your next project. You may call us at 847-426-4800 or visit us at [www.amronstairs.com](http://www.amronstairs.com). Thank you for your time and we look forward to working with you.

Ron Thorson,  
President, Amron Stair Works, Inc.





# CUSTOMIZE YOUR STAIR

## To Our Customers:

*This catalog is designed as a guide to the different styles of handrails, newels and balusters available for your stair system. While this catalog is comprehensive, an Amron representative will be available in the design of your complete stair system.*

*We also offer curved stair systems to your specific radius. If you have a specific stair system in mind, that is not in this catalog, let us know and we will work to accommodate your needs.*

## ■ Amron Stair Works

Steps To Creating Your Personal Stair System

### ■ Select A Handrail

An assortment of handrail profiles are available for your custom stair system. Select rails are available plowed to match the balusters.

### ■ Select Balusters

Balusters help define the unique appearance of your custom stairs. Choose from wood or iron to create your own personal style.

### ■ Select Newels

We offer a variety of newels to complement our balusters. Our selection of newels help you create a distinctive look.

### ■ Select Options

By adding options, such as volutes, turnouts and starting steps, a more dramatic staircase can be created.

### ■ Select A Wood Type

Select the species of wood that you would like for your stairs, rails, balusters, and newels. In addition to oak and pine; brazilian cherry (jatoba), mahogany, walnut, hickory, maple and other wood types are available. (Contact an Amron representative for other wood options.)

\*Please note, as a natural product, solid wood will have color and grain variations. These natural variations add to the beauty and warmth of your finished product.

# **HANDRAILS**



(6010)  
2-1/4" x 2-3/8"  
(6210)  
2-5/8" x 2-3/8"  
(6310)  
3-1/2" x 2-3/8"



(8800)  
2-5/8" x 3"



(6048)  
1-5/8" x 3-1/4"



(8200)  
2-5/8" x 2-1/4"  
(9100)  
3-1/2" x 2-1/2"



(8500)  
2-5/8" x 2-3/8"



(6134FB)  
1-3/4"



(6042)  
2-1/4" x 1-1/2"  
(6542) 2-5/8" x 2-1/4"  
(6842) 3" x 2-1/4"



(6005)  
2-1/4" x 2-1/4"



(8300)  
2-5/8" x 3"

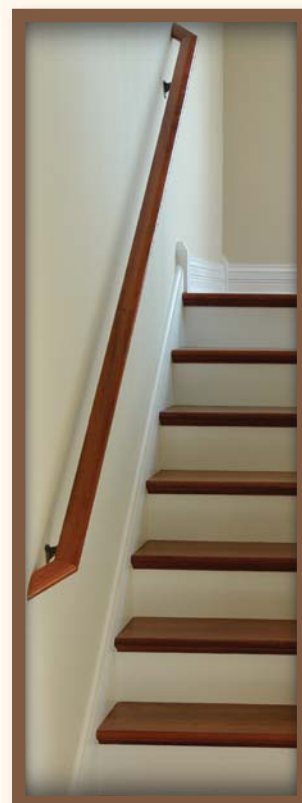


(6400)  
2-1/4" x 2-3/8"

6042 wall rail with 45° return to wall.

Jatoba with cottonwood stringers and risers.

Standard Install Application.



Satin  
Black



Brass



Nickel



Dull  
Chrome

Subject ot availability



# BALUSTERS

Balusters play a great role in defining the overall appearance of your stair system. We offer a wide selection of iron and wood balusters, and many of our most popular wood balusters are available primed and/or fluted. For a totally unique look, completely customized balusters are available.

*Consult your Amron representative for more information.*



## Oak Open Stairs

(5300) Balusters  
(4500PT) Newel  
(8200) Top rail

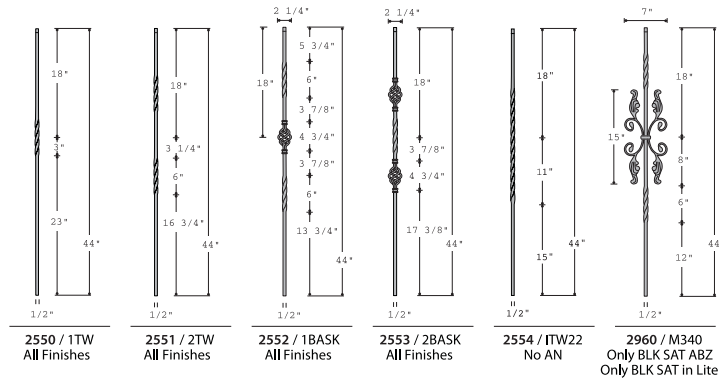


\*available primed

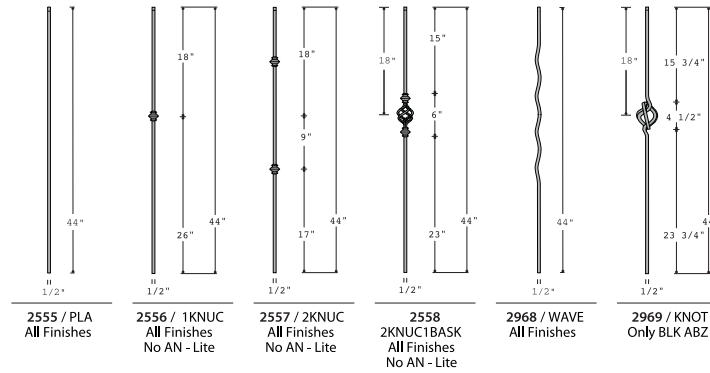
# IRON BALUSTERS

Variety of finishes available

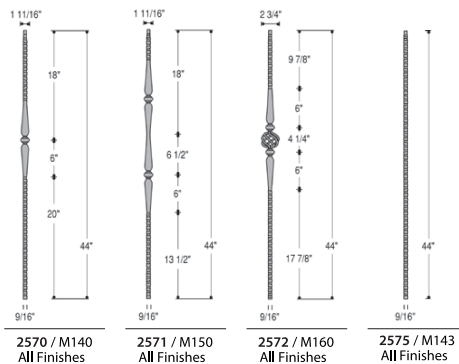
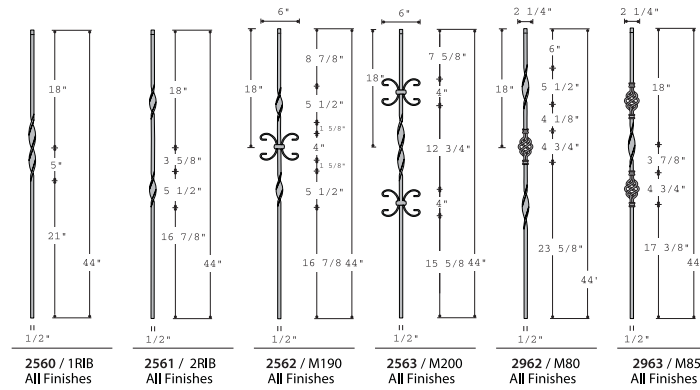
Twist & Basket



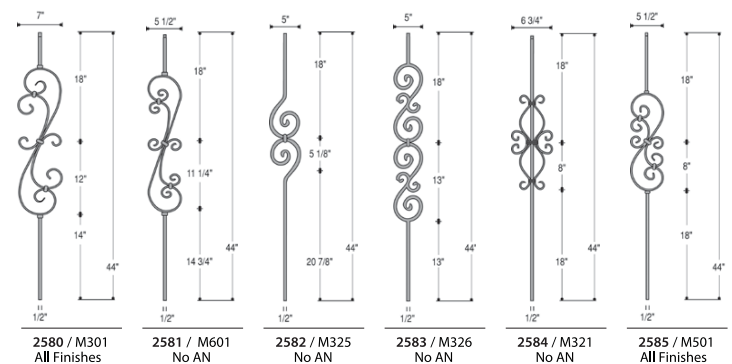
Versatile



Ribbon



Gothic



Scroll



Oak Knee Wall System  
 (4010) Ball Top Newel  
 (5015) Balusters  
 (6010) Top rail



Two Tone Custom Stair System  
 with Double Starting Step (4091)  
 Paint Grade Newel, Paint Grade  
 Square Balusters



# **FITTINGS**

## **Fittings and Pin Top Newels**

Fittings and Pin Top newels are used in creating a continuous over the post rail system.



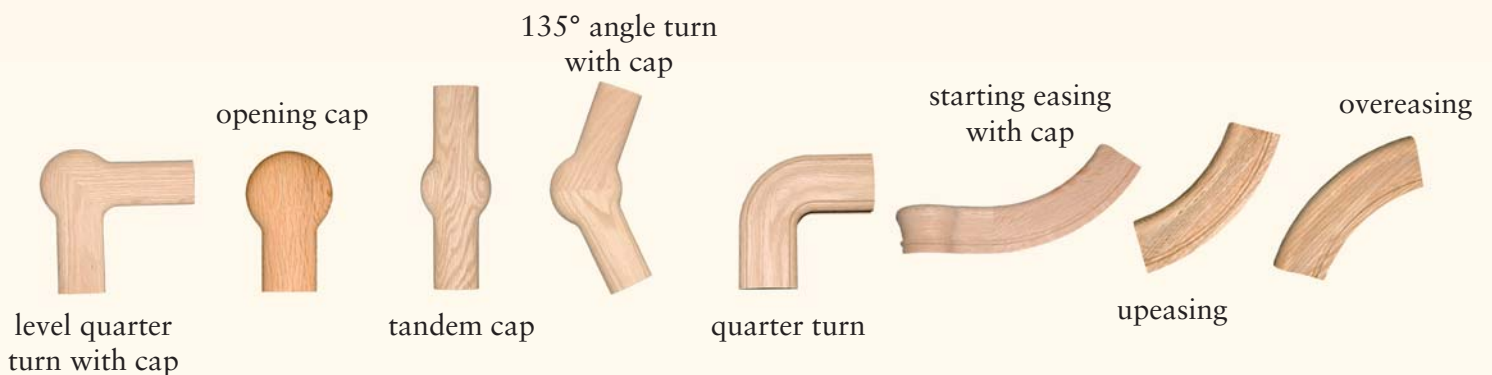
Required with some application for code requirements.



LH S fitting

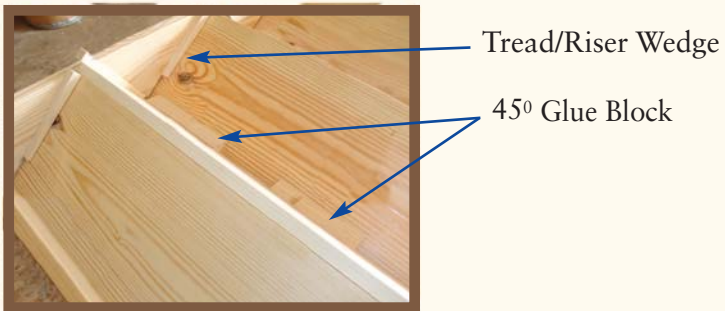


RH S fitting





# STAIR EXAMPLES



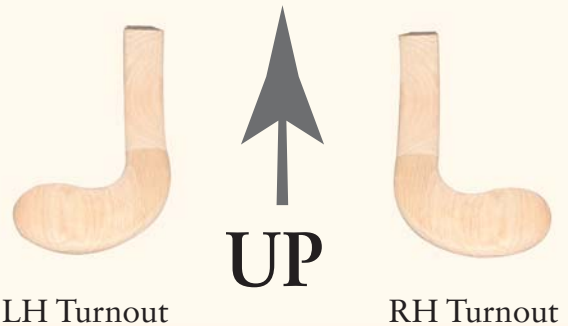
# VOLUTES & TURNOUTS

Volutes and turnouts add a decorative element to your custom stair system. This option requires the use of a starting step, seen on page 8, a combination which creates an elegant appearance.



5015 Balusters  
4010 PT Newel  
6010 Top Rail  
LH Turnout

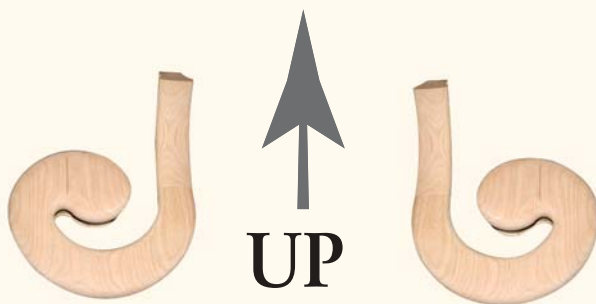
## TURNOUTS



LH Turnout

RH Turnout

## VOLUTES



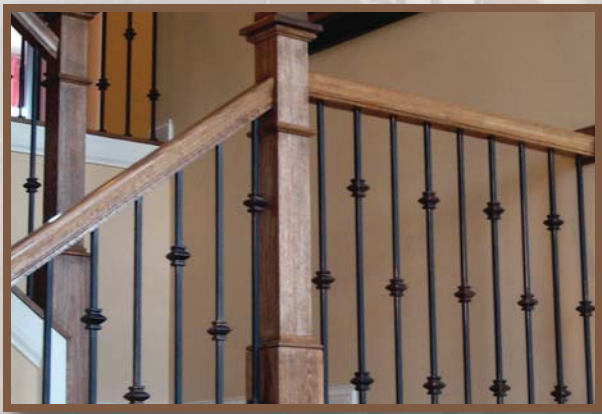
LH Volute

RH Volute

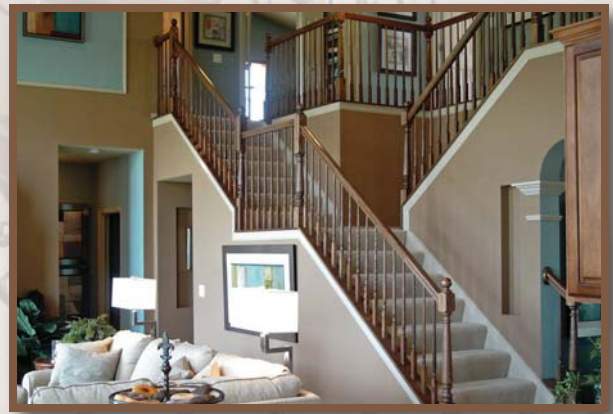


5300 Balusters  
4500 PT Newel  
8200 Top Rail  
RH Volute





Box newels with  
iron knuckle  
balusters



Oak rails with kneewall  
application

Two tone partial open stairs



Two tone stairs with  
4300 newels, 5300 paint  
grade balusters



Box newel with square balusters



Open stair system with 3 tread winder, twist  
and basket iron balusters

Curb style stair with custom box newel





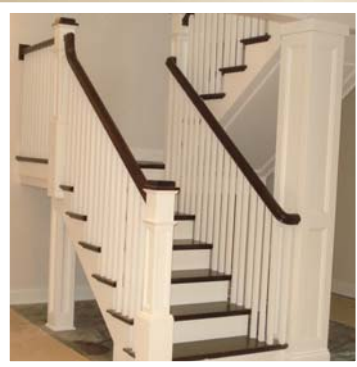
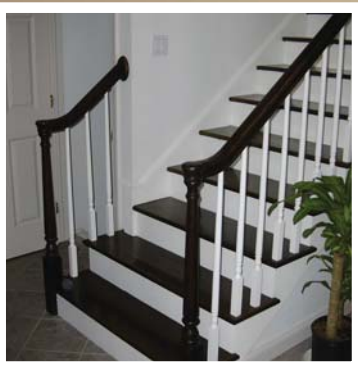
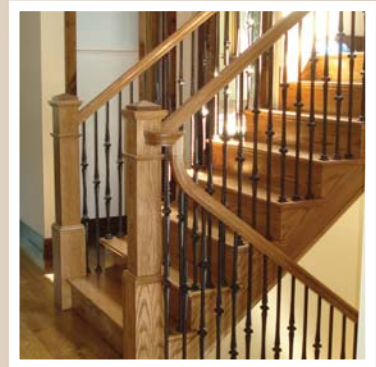
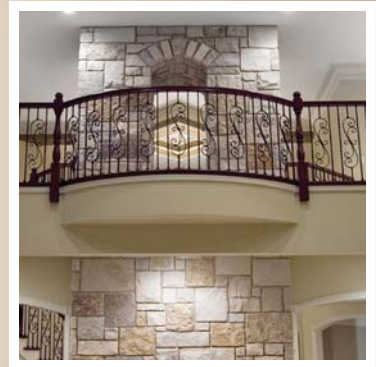


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